

A/c

BHEL BHOPAL

ANNEXURE - A

Specification for SWIVEL angle plate

Capacity (weight of job) :	100 Kg minimum
Easy set between :	0° – 90°
Accurate angle setting range by means of gauge blocks :	00 – 600
Table size :	250 x 315 mm minimum
T-Slot size :	14mm
Alignment slot size :	15-20 mm
T Slot Pitch :	60-65 mm
Base thickness :	25mm Or More
Max height in horizontal position :	125-130 mm
Overall length :	400-410 mm
Over all width :	303-310mm
Weight :	35-40 Kg
Material :	Cast Steel

Ratna
27.08.19



रतनलाल भाभर / RATAN LAL BHABHAR
वरिष्ठ उप महानिरीक्षक / Sr. DGM
वाष्प टरबाइन विनिर्माण विभाग / Steam Turbine Fabrication Division
भारतीय अंतरिक्ष संशोधन संगठन, भोपाल / ISRO, Bhopal

